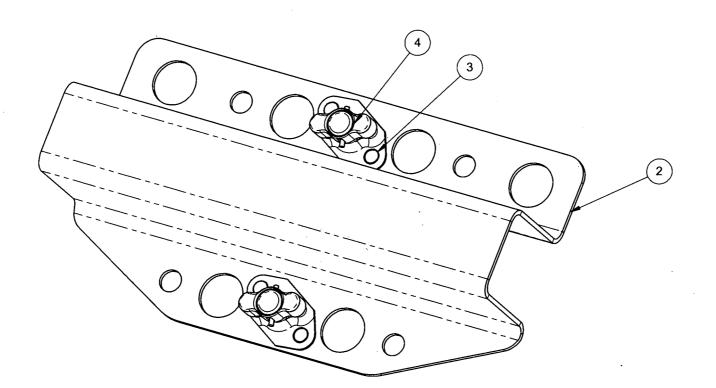
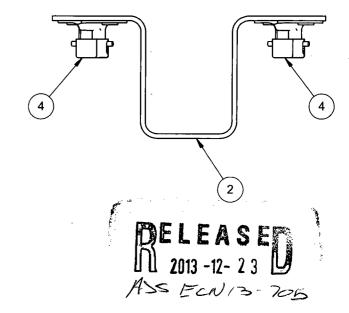
		\$,		
	ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION	
	1	Х	D4712-043	BRACKET ASSEMBLY	
	2	1	D4712-3	BRACKET	
	3	4	MS20426AD3-2	RIVET	
	4	2	2350-18-C3Y	RIGID RECEPTACLE	

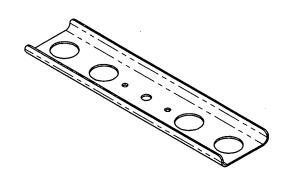




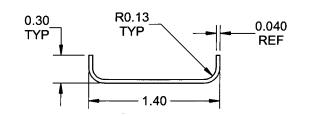


С	Ø0.129	.129 WAS Ø0.098 (ZN C4-3) RF 13.09.11				
В	REMOV Ø0.221 B4-4, B4	ED -041/-5; REI WAS Ø0.500 (2 1-5)	RF	13.06.18		
Α	NEW IS	SUE	RF 12.07.25			
REV.			DESCRIPTION BY DATE			
DESIG	٧	RF	DART AEROSPACE LTD			
DRAWN RF		RF	HAWKESBURY, ONTARIO, CANADA		DA	
CHECK	ED	DC	DRAWING NO.		REV. C	
MFG. APPR.		77	D4712		SHEET 1 OF 5	
APPRO	VED	SE.	TITLE		SCALE	
DE APPR.		di-	$\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ $		Y NTS	
DATE	13.0	9.11	COPYRIGHT © 2012 BY DART AT THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNIC	ON THE EXPRES	S CONDITION THAT IT IS	

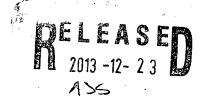
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.15 lbs



6.00 REF



D4712-1 BRACKET



٠	

NOTES:
1) MATERIAL: MAKE FROM D4712-1F FLAT PATTERN
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.04 lbs

8

С

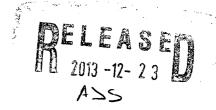
DESIGN	RF	DART AEROSPACE LTD			
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA			
CHECKED	DC	DRAWING NO.	REV. C		
MFG. APPR.	7	D4712 SHEE	ET 2 OF 5		
APPROVED	85.	TITLE	SCALE		
DE APPR.	AH-	SUPPORT BRACKET ASSY	NTS		
DATE 13.0	9.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT. WITHIN PRIVISION FROM DAYT AEROSPACE LTD.			

3

2

GRAIN DIRECTION Ø0.63 Ø0.129 4 PL 2 PL - 1.300 · BEND LINE 1.55 0.90 0.25 Ø0.221 0.040 0.50 **—** 1.20 · REF R0.13

D4712-1F FLAT PATTERN BRACKET



8

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 REF DART SPEC M6061T6S.040

2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: N/A

7) WEIGHT: 0.04 lbs

DESIGN RF DART AEROSPACE LTD DRAWN RF HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. C D4712 MFG. APPR. SHEET 3 OF 5 APPROVED TITLE **SCALE** SUPPORT BRACKET ASSY NTS DE APPR. DATE COPYRIGHT © 2012 BY DART AEROSPACE LTD 13.09.11 THIS DOCUMENT IS PRIVATE AND OSHIFICATION, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8

8 2.93 0.050 1.00 REF TYP 1.32 _5.50_ REF — 1.03 —-- R0.13 TYP **D4712-3 BRACKET** RELEASED 2013 -12- 23 ASS NOTES:
1) MATERIAL: MAKE FROM D4712-3F FLAT PATTERN
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.13 lbs DESIGN RF DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN RF DRAWING NO. CHECKED REV. C D4712 MFG. APPR. SHEET 4 OF 5 APPROVED TITLE SCALE SUPPORT BRACKET ASSY DE APPR. COPYRIGHT © 2012 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. DATE 13.09.11

R0.50 2 PL \emptyset 0.500 Ø0.25 Ø0.38 6 PL 4 PL 2 PL 5.21 R0.250 4 PL 4.81 4.46 4.27 3.06 -GRAIN DIRECTION 2.15 0.94 BEND 0.43 A-C2-6 0.00 0.55 1.38 2.00 4.13 20 5.50

Ø0.098 -ĆSK Ø0.179 x 100° 0.750 4 PL 0.375 DETAIL A B6-6 D5-6 0.050 REF

D4712-3F FLAT PATTERN BRACKET

125

С

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.050

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A 7) WEIGHT: 0.13 lbs

DESIGN RF **DART AEROSPACE LTD** DRAWN RF HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. C D4712 MFG. APPR. SHEET 5 OF 5 TITLE APPROVED SCALE SUPPORT BRACKET ASSY DE APPR. NTS DATE COPYRIGHT © 2012 BY DART AEROSPACE LTD 13.09.11 THIS DOCUMENT B PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

3